The Australian and NSW governments are funding the 14 kilometre Coffs Harbour bypass project. The bypass will boost the regional economy and improve connectivity, road transport efficiency and safety for local and interstate motorists.

Once complete, the bypass will remove thousands of vehicles from the centre of town each day, making Coffs Harbour an even better place to live, work and visit.

The recently displayed environmental impact statement (EIS) was on public exhibition from Wednesday 11 September to Sunday 27 October. The EIS was based on a refined concept design that included building three tunnels at Roberts Hill, Shephards Lane and Gatelys Road, lowering the height of the road up to 18 metres, reducing the maximum road gradient and adding nearly 14 kilometres of low noise pavement.

This update provides information on the project’s next steps, which include responding to submissions received during the EIS and preparing an Amendment Report (AR).
We thank you for sharing your feedback on the project during the public exhibition of the EIS.

We recognise the bypass design is important to the community and have heard your feedback about various elements of the proposed refined concept design, including interchange designs and improvements to bus interchanges.

A Response to Submissions and an AR are being prepared in accordance with Department of Planning, Industry and Environment (DPIE) requirements. These reports will form part of project approval.

The RTS report outlines all submissions received during the EIS exhibition, providing responses to how they are, or will be addressed, as part of the proposal.

The AR outlines and assesses design refinements that were an outcome of feedback received during exhibition of the recently displayed EIS and the display of the concept design in 2018, of key stakeholder meetings held as part of the EIS display and ongoing design development.

During the preparation of the AR we will be carrying out further geotechnical and groundwater assessments. This work supports and informs the AR and the ongoing project design.

While the overall refined concept design including the tunnels will not change, this update outlines the proposed design refinements to various interchanges and local road connections and explains how to provide us with feedback on these refinements. The proposed design refinements improve the design of the project and help to minimise the environmental impact.

The main proposed refinements include:

1. Englands Road interchange
2. School bus stop on Coramba Road near Spagnolos Road
3. Korora Hill interchange
4. Bus interchange at Kororo Public School

Your feedback has led to a number of key changes at these locations including:

- Removing two sets of traffic signals on Englands Road and replacing them with a large roundabout
- Replacing two signalised intersections at Korora Hill interchange with a grade separated roundabout
- Relocating the Luke Bowen footbridge over the Pacific Highway to improve access to Kororo Public School and the bus interchange facility
- Replacing the existing school bus stop on Coramba Road with a new formalised facility

Other changes we have made include reducing the height of the new motorway over North Boambee Road. This lessens earthworks, the project’s footprint and grade line in this area and improves flood outcomes.

Potential additional ancillary sites have been identified for use during construction of the proposed bypass. These sites are all on land owned by Roads and Maritime Services and Coffs Harbour City Council and will be identified in the AR.

These sites would be used for various activities, including storage of building materials, material processing, site compounds and/or temporary workshops.

Before ancillary sites are confirmed, investigations into plants, animals and heritage would be carried out.

Members of the project team will be available to discuss the design refinements at the following times:

- **25 November to 12 December**
  - Project display office, 11a Park Avenue, Monday to Thursday, 10am to 4pm
- **28 November**
  - Pop-up information stall at Park Beach Plaza, 10am to 2pm
- **5 December**
  - Drop-in information session at Coffs Harbour Showgrounds, 4pm to 7pm
The Englands Road interchange has been significantly improved from the previous design. Outlined below, the changes include lowering the height of the interchange over Englands Road and moving the location of the fauna underpass to better align with the identified koala corridor.

**Benefits include:**

- Substantially lowering the height of the interchange over Englands Road by up to 5.7 metres, thereby improving visual amenity and reducing engine noise
- Northbound traffic can directly access Isles Drive, meaning they no longer have to enter Isles Drive from the intersection with the existing Pacific Highway
- Improves traffic flows and reduces delays through the removal of two sets of traffic signals
- Improves functionality and simplicity of the interchange for motorists in way finding
- Removes the need to potentially upgrade the existing intersection of Isles Drive and the Pacific Highway
- Improves constructability with reduced traffic impacts during construction
- Provides opportunities to reduce impacts on koala habitat and areas of Aboriginal heritage
- Provides opportunities for a southern gateway entrance to Coffs Harbour as part of the urban design proposal.
Changing the alignment of the western local access service road

Removing two sets of traffic signals on Englands Road and replacing them with a large roundabout

Providing two way connectivity with Isles/Uni Drive from the Pacific Highway and Englands Road

Changing the alignment of the northbound off ramp into Coffs Harbour

Key
- New Highway
- Existing Pacific Highway
- On/off ramps
- Local access roads

Note: Insert drawing not to scale
A new, formalised bus stop will be built along the northern side of Coramba Road to the east of the existing interchange.

**Benefits include:**
- Protecting the facility and its users from Coramba Road traffic by a raised concrete median
- Improving safety for pedestrians, bus users and motorists using the facility
- New facility will cater for four, 12.5 metre long buses.
Replacing the existing informal bus stop with a new formalised facility.

Noise wall is subject to further refinements during detailed design.

Providing a cul-de-sac at the end of Spagnolos Road to create an informal pick-up/drop-off area.

Formalising a bus shelter and providing shared user paths (connecting to Spagnolos Road and Roselands Drive).

Replacing the existing informal bus stop with a new formalised facility.
Korora Hill interchange has also been improved significantly. The improvements provide benefits to function and accessibility and include removing two sets of traffic lights and the northbound exit loop ramp, providing a more direct access to and from Coffs Harbour and reducing the overall interchange footprint.

Benefits include:

- Improving traffic flows and reducing delays by the removal of two sets of traffic signals
- Improving way finding and functionality through a more intuitive and simplified interchange
- Reinstating access to all properties
- Improving road safety
- Improves constructability with reduced traffic impacts during construction
- Provides opportunities to reduce impacts on koala habitat and areas of Aboriginal heritage
- Reduces property impacts
- Provides opportunities for a northern gateway entrance into Coffs Harbour as part of the urban design proposal.
- Improves connectivity with the local road network
- Provides more direct traffic flows into and out of Coffs Harbour, which is the main direction of traffic flow during peak times.
Adding traffic lights at the Pacific Highway/Charlesworth Bay Drive intersection
Replacing two signalised intersections with a grade separated roundabout
Reconfiguring the southern connection between the extended Solitary Islands Way and James Small Drive
Removing northbound exit loop ramp
Reconfiguring the connection to Bruxner Park Road
Adding traffic lights at the Pacific Highway/Charlesworth Bay Drive intersection
Replacing two signalised intersections with a grade separated roundabout
The bus interchange at Kororo Public School has been improved with a number of changes, including changing the access point from James Small Drive to the eastern service road to remove the need for additional buses to travel on James Small Drive.

**Benefits include:**

- Removing the need for additional bus traffic on James Small Drive
- All bus movements are directly off the eastern service road and have the ability to head north or south to maintain bus schedules as closely as possible
- Separating bus and light vehicle entry points with barriers and fencing to remove conflict points between pedestrians and vehicles
- Providing a 117 metre long ‘kiss-and-drop’ facility, potentially reducing light vehicle school drop-off and pick-up movements on James Small Drive
- Grade separated crossing points to remove all conflict points between pedestrians and vehicles
- Providing a bus interchange that caters for nose-to-tail operation for 8 x 12.5 metre long buses and removing conflict points from bus set down to front entrance of Kororo Public School
- Improving short and long term carparking, including the addition of carparks for staff, the disabled and parents dropping-off/picking-up children
- Luke Bowen footbridge re-located in close proximity to Kororo Public School’s main entrance
- Providing off-road shared user paths.
Changing access to the bus interchange from the eastern service road rather than from James Small Drive.

Relocating the Luke Bowen Footbridge over the Pacific Highway to improve access to Kororo Public School and the bus interchange facility.

Improving access to the Kororo Public School front administration area for service vehicles and two formalised parking spaces.

Formalising a parking/drop-off facility on the western side of the upgraded Pacific Highway to minimise the need for east/west car trips across the Pacific Highway and to assist with further capacity for those residents on the western side of the highway.

Providing a linear arrangement for buses to make it safer and easier for students changing between buses.

Changing access to the bus interchange from the eastern service road rather than from James Small Drive.
Have your say

We are now seeking community feedback on the design refinements until Friday 13 December 2019. Comments can be sent via email or post at the addresses below.

The project team will be available to discuss the design refinements at the project display office, which will be open Mondays to Thursdays from 10am to 4pm, from Monday 25 November until Thursday 12 December 2019.

You can also talk to the project team on:

- 28 November
  Pop-up information stall at Park Beach Plaza, 10am to 2pm
- 5 December
  Drop-in information session at Coffs Harbour Showgrounds, 4pm to 7pm

A number of meetings will be held with key stakeholders to provide an opportunity to view and comment on the design refinements.

Next steps

We will consider your feedback on the design refinements along with other design changes made since the EIS display, finalise the AR and RtS and submit to DPIE by mid-2020. The RtS and AR will be made publicly available at the time they are submitted to DPIE.

DPIE will review the reports to reach a decision on the project. The Minister for Planning then determines if the project is approved.

If the Minister approves the project it will be constructed and operated in accordance with the mitigation measures described in the EIS and AR and the Minister’s Conditions of Approval.

Working with the community

We will continue to liaise with stakeholders and the community during the detailed design, construction and operation phases. This ongoing engagement will play an important role in reducing the potential impacts and enhancing the benefits of the project for everyone.