



Start of temporary concrete batch plant operations at Englands Road, North Boambee

The Australian and NSW governments are funding the \$2.2 billion, 14-kilometre Coffs Harbour bypass project. The bypass will boost the regional economy and improve connectivity, road transport efficiency and safety for all motorists.

In late 2019, the NSW Department of Planning and Environment approved the management plan for a temporary concrete batch plant on Englands Road, North Boambee for the Coffs Harbour bypass project.

In late July 2023, the Coffs Harbour bypass team will start building the temporary batch plant which will then be operational to supply concrete along the alignment for the project. The work to build the temporary concrete batch plant will take about eight weeks, weather permitting, and will involve:

- Installing environment controls including water treatment facilities and air quality gauges
- Building hard stand areas using excavators, heavy vehicles and vibratory machinery
- Installing batch plant modules including using a 150 tonne crane to lift the modules into place
- Establishing wash down areas, truck parking bays and stockpile areas for storing materials including sand and gravel.

For more information, please view our fact sheet at pacifichighway.nsw.gov.au/coffsharbourbypass

Light and heavy vehicles will access the batch plant from the Pacific Highway and Englands Road. Concrete deliveries from the plant for the project will be along the alignment as much as possible, but at times, we will use local roads.

In the future, the project will be looking to do out of hours work at the batch plant to allow us to meet construction requirements. Out of hours work to meet construction requirements, including about 20 truck movements per night to feed 24-hour tunnel operations. We will notify affected residents ahead of this work starting.

How will work affect you?

During batch plant operations, nearby residents can expect:

- Some noise from heavy vehicles unloading materials including banging of tailgates and loading of concrete being taken along the alignment
- Some noise from the operations of the plant including conveyor belt alarms and generators
- Some dust from stockpile materials such as gravel and sand which we will mitigate using watercarts
- Flashing lights and reversing alarms from machinery and vehicles for the safety of workers
- Light from the site compound, sensors and security.

Location and layout of site



Looking ahead

- Installing drainage across Englands Road outside of standard construction hours in late July with a temporary road closure on Englands Road between Pacific Highway and Isles Drive, North Boambee and a detour in place between the hours of 6pm and 6am
- Outside of standard construction hours refuelling and plant and machinery maintenance along the alignment is ongoing
- Earthwork activities along the alignment is ongoing – this may include extended hours on Saturdays which will be notified separately
- Carrying out controlled blasting at various locations along the alignment in coming months – specific locations will be notified separately.

Standard construction hours

The standard construction hours for the project are:

- **Monday to Friday from 7am to 6pm**
- **Saturday from 8am to 1pm on Saturday.**

We apologise for any inconvenience and thank you for your patience as we build this important project which will boost the efficiency and safety for local and interstate motorists.

Contact

If you have any enquiries and complaints, please contact the project team on 1800 550 621 or community@chbteam.com.au

Translating and interpreting service



If you need help understanding this information, please contact the Translating and Interpreting Service on 131 450 and ask them to call us on 1800 550 621